

GENERAL ARTWORK DIMENSION - SILKSCREEN / DTF T-SHIRT

Please use our website e-template to design the artwork in order to ensure there is error free, while our designer team will help you adjust to others of your T-Shirt order size.

Size available: 3x3", 5x5", A4 Size (210x297mm), A3 Size (297x420mm)

— Full Bleed

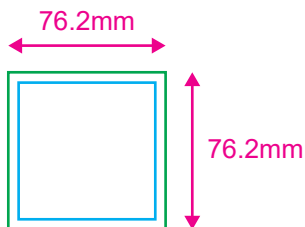
— Safe Zone

SILKSCREEN / DTF T-SHIRT SIZE - 3X3"

Full Bleed: 76.2mm x 76.2mm (maximum)

Safe Zone: 66.2mm x 66.2mm (5mm from all sides of the edge)

*If printing artwork size bigger than 76.2mm x 76.2mm, kindly choose the subsequent size

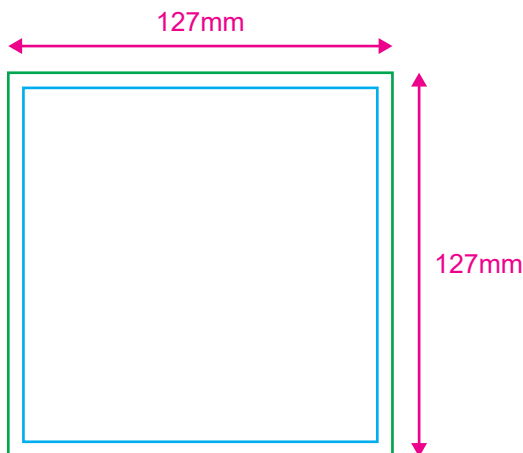


SILKSCREEN / DTF T-SHIRT SIZE - 5X5"

Full Bleed: 127mm x 127mm (maximum)

Safe Zone: 117mm x 117mm (5mm from all sides of the edge)

*If printing artwork size bigger than 127mm x 127mm, kindly choose the subsequent size

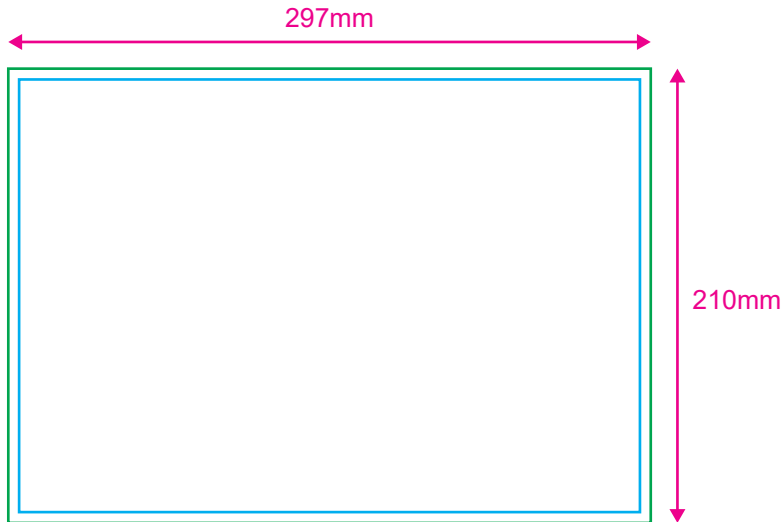


SILKSCREEN / DTF T-SHIRT SIZE - A4 SIZE (210X297MM)

Full Bleed: 210mm x 297mm (maximum)

Safe Zone: 200mm x 287mm (5mm from all sides of the edge)

*If printing artwork size bigger than 210mm x 297mm, kindly choose the subsequent size

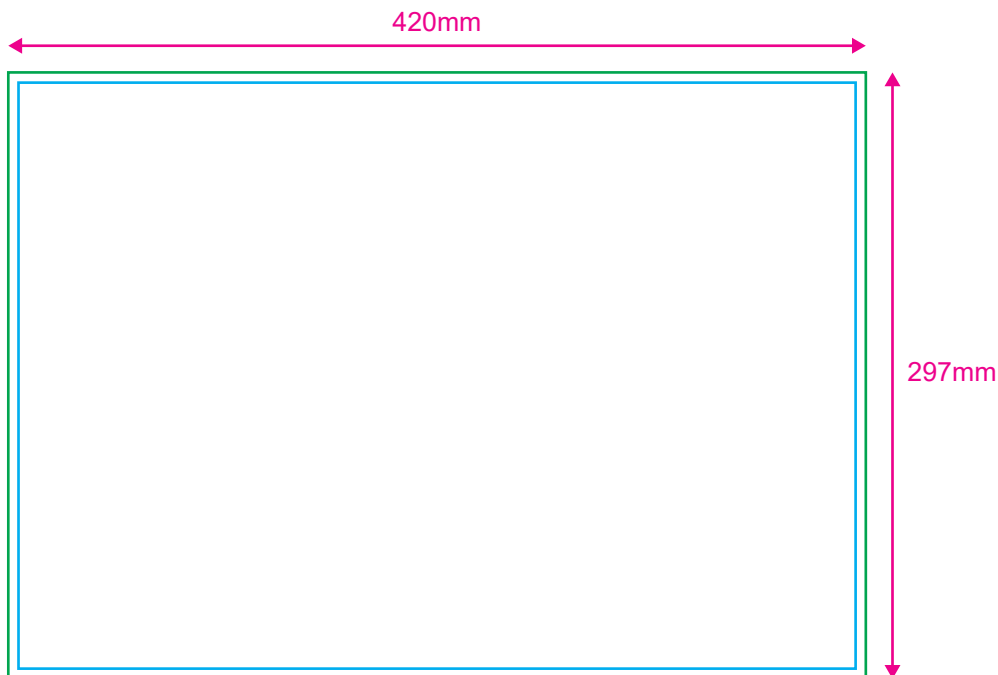


SILKSCREEN / DTF T-SHIRT SIZE - A3 SIZE (297X420MM)

Full Bleed: 297mm x 420mm (maximum)

Safe Zone: 287mm x 410mm (5mm from all sides of the edge)

*Printing artwork size **CANNOT** be bigger than 297mm x 420mm



IMPORTANT

1. Keep all important details inside the Printable Area.
2. Artwork must be followed to our Printing guideline. Please ensure all the artwork is following to our requirement.

ARTWORK PRECAUTION

Please refer our Printing guideline below to make sure your artwork is prepare correctly.

Excard will NOT held any responsibility for the artwork prepared which does not follow the printing guideline.

STANDARD CHECKLIST

ARTWORK

4C Printing: Vector & JPEG (minimum 300dpi for JPEG format)

FONT

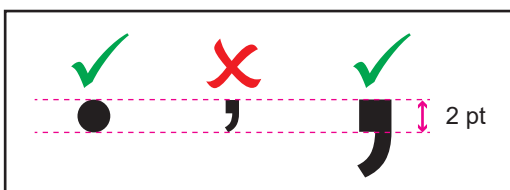
- Minimum Font Size: 10pt
- Minimum Reverse Font Size: 15pt

LINE

- Minimum Line Thickness: 1pt
- Minimum Reverse Line Thickness: 2pt

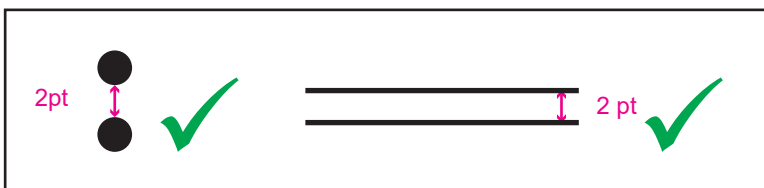
DOT

- Minimum Dot Thickness : 2pt
- Minimum Reverse Dot Thickness : 3pt



GAP

Minimum Gap between Dot and Line : 2pt



COLOR

- Individual Font and Line color must be in ONE COLOR only, to avoid wording blurry problem.
- CMYK max 240% to avoid Ink dirty.

IMPORTANT FOR 4C PRINTING

Printing onto T-SHIRT is significantly different than printing on paper, It is using silkscreen / DTF process onto the material. The print output couldn't exactly same as the artwork you have submitted through online due to silkscreen / DTF technology, the product outcome will be slightly grainy, darker or lighter and the resolution couldn't 100% clear as the screen preview. While lighter shades outcome might appear lighter or less visible compare to screen artwork.

FILE PREPARATION

Print Color	Effect	File
4C	DTF	<p><u>only 1 PDF file, consist of:</u></p> <p>Page 1: DTF (Artwork position on Shirt) - Front, Back, Sleeve</p> <p>Page 2: DTF (Artwork) - Front</p> <p>Page 3: DTF (Artwork) - Back</p> <p>Page 4: DTF (Artwork) - Left Sleeve</p> <p>Page 5: DTF (Artwork) - Right Sleeve</p>
4C	Only Silkscreen	<p>Page 1: Silkscreen (Artwork position on Shirt) - Front, Back, Sleeve</p> <p>Page 2: Silkscreen (Artwork) - Front</p> <p>Page 3: Silkscreen (Artwork) - Back</p> <p>Page 4: Silkscreen (Artwork) - Left Sleeve</p> <p>Page 5: Silkscreen (Artwork) - Right Sleeve</p>
4C	Silkscreen/ Emboss/ Velvet	<p>Page 1: Silkscreen (Artwork position on Shirt) - Front, Back, Sleeve</p> <p>Page 2: Silkscreen (Artwork) - Front</p> <p>Page 3: Silkscreen (Artwork) - Back</p> <p>Page 4: Silkscreen (Artwork) - Left Sleeve</p> <p>Page 5: Silkscreen (Artwork) - Right Sleeve</p> <p>Page 6: Emboss / Velvet (Artwork position on Shirt) - Front, Back, Sleeve</p> <p>Page 7: Emboss / Velvet (Artwork) - Front</p> <p>Page 8: Emboss / Velvet (Artwork) - Back</p> <p>Page 9: Emboss / Velvet (Artwork) - Left Sleeve</p> <p>Page 10: Emboss / Velvet (Artwork) - Right Sleeve</p>

Example: Silkscreen / Velvet

Page 1 (Artwork position): Silkscreen



Page 2 (Artwork): Front 5x5"



Page 3 (Artwork): Back A3



Page 4 (Artwork position): Velvet



Page 5 (Velvet Effect): Front 5x5"

